



EMUGE  
SOFTSYNCHRO® 1  
D25 DIN1835 B+E



## Tap Holder Maintenance and Repair Program



The most cost-effective way to increase your CNC machine productivity, reduce down-time, and reduce scrap while maintaining part quality is proper care and use of your toolholders. Toolholders are a small proportion of machining costs but can have a big impact on productivity and ROI.

Periodically, toolholders should be examined for wear and if necessary repaired to maintain cutting performance.

### EMUGE offers:

- Full inspection and functionality evaluation
- Cleaning and replacement of critical wear components
- Replacement of lubricating fluids

### For More Information Contact Emuge:

1800 Century Drive | West Boylston, MA 01583-2121 | 800.323.3013 | [www.emuge.com](http://www.emuge.com)

Holder Type	Service Charge List Price
Softsynchro #1	\$127.32
Softsynchro #3	\$127.32
Softsynchro #4	\$159.15

Please allow 1-2 weeks for maintenance. If holders are worn beyond normal maintenance, repairs will be quoted. Additional repairs for standard holders are quoted upon request.





# Tap Holder Maintenance and Repair Form

## Include This Completed Form Along With Your Used Tools

Ship directly to EMUGE. Your tools will be inspected upon receipt and you will be contacted by EMUGE with a final quoted price. The quoted price will be dependent on the quantity of tools that are actually repairable.

**Ship To: Emuge Corp.**  
Service Department  
1800 Century Drive  
W. Boylston, MA 01583

- Prevent shipping damage by returning tools in original tubes or properly wrapped. EMUGE shipping totes are available on request 800-323-3013 ext. 3619.
- Tool holders are fully inspected and functionality is evaluated.
- Maintenance includes cleaning, replacement of critical wear components, and lubrication.
- Standard maintenance lead time is 1 to 2 weeks from time of receipt.
- Non-Softsynchro style holders will be quoted after they are received for evaluation.
- Non-Softsynchro tool holders are typically serviced in Germany. Allow 6 to 8 weeks for quotation and repairs.

**For More Information**  
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Customer P.O. Number: \_\_\_\_\_

Contact Name: \_\_\_\_\_

Email Address: \_\_\_\_\_

Phone Number: \_\_\_\_\_

If Holder is Beyond Repair	Yes	No
Scrap all unrepairable holders:		
Return all unrepairable holders:		

**Return To Shipping Address**

\_\_\_\_\_

**Pick Return Shipping Method**

UPS Ground

UPS 2nd Day Blue

UPS Next Day Red

Tool Holder Type	Service Fee List Price (ea.)	Indicate Total Quantity
Softsynchro #1	\$127.32	_____
Softsynchro #3	\$127.32	_____
Softsynchro #4	\$159.15	_____
Other Style	<i>Quoted</i>	_____
Other Style	<i>Quoted</i>	_____
Other Style	<i>Quoted</i>	_____

*Total order price may vary depending on the quantity of unrepairable holders received.*